

## TECANAT natural - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PC (Polycarbonate)

### Colour

transparent

### Density

1.19 g/cm<sup>3</sup>

### Main features

- high toughness
- electrically insulating
- good machinability
- easy to polish
- good heat deflection temperature
- sensitive to stress cracking
- good weldable and bondable

### Target Industries

- mechanical engineering
- electronics
- food technology
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	69	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	2200	MPa	DIN EN ISO 527-2	(1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	69	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	6	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	90	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	97	MPa	DIN EN ISO 178	n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	2300	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	16/29/64	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	2000	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7,5J	14	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Shore hardness	D	82		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		149	°C	DIN EN ISO 11357	(1) Found in public sources.
Melting temperature		n.a.	°C	DIN EN ISO 11357	(2) n.a. = not applicable
Service temperature	short term	140	°C		(3) Found in public sources.
Service temperature	long term	120	°C		Individual testing regarding application conditions is mandatory.
Thermal expansion (CLTE)	23-60°C, long.	8	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	8	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.3	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.25	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>14</sup>	Ω	-	
volume resistivity		10 <sup>14</sup>	Ω*cm	-	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.03 / 0.06	%	DIN EN ISO 62	(1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		-		-	(2) - poor resistance
Resistance to weathering		(+)		-	(3) (+) limited resistance
Flammability (UL94)	listed (value at 0.4 and 1.5 mm)	HB		DIN IEC 60695-11-10;	

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