

## TECANAT GF30 natural - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PC (Polycarbonate)

### Colour

white translucent

### Density

1.42 g/cm<sup>3</sup>

### Fillers

glass fibres

### Main features

- good heat deflection temperature
- electrically insulating
- sensitive to stress cracking
- high strength
- good weldable and bondable

### Target Industries

- mechanical engineering
- electronics
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	85	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	4400	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	87	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	6	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	138	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	4500	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	21/39/87	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	3300	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	71	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Shore hardness	D	88		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		147	°C	DIN EN ISO 11357	1)
Melting temperature		n.a.	°C	DIN EN ISO 11357	2)
Service temperature	short term	140	°C		3)
Service temperature	long term	120	°C		
Thermal expansion (CLTE)	23-60°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.1	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.32	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>14</sup>	Ω	-	
volume resistivity		10 <sup>14</sup>	Ω*cm	-	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.03 / 0.05	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		-		-	2)
Resistance to weathering		-		-	3)
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	

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