

## Celcon® M-25 brown (TECAFORM® AH MT) - Stock Shapes (rods, plates, tubes)

### Chemical Designation

POM-C (Polyacetal (Copolymer))

### Colour

brown

### Density

1.41 g/cm<sup>3</sup>

### Main features

- meets requirements for USP Class VI
- compliant with cytotoxicity according to ISO 10993-5
- good machinability

### Target Industries

- medical technology
- pharmaceutical industry

Mechanical properties	condition	value	unit	test method	comment
Modulus of elasticity (tensile test)		350,000	psi	ASTM D 638	(1) Data obtained from public source
Tensile strength at yield		9,500	psi	ASTM D 638	(2) Data obtained from public source
Tensile strength at break	@ 73 °F	10,000	psi	ASTM D 638	1)
Elongation at yield (tensile test)		15	%	ASTM D 638	
Elongation at break (tensile test)		35	%	ASTM D 638	
Flexural strength		14,500	psi	ASTM D 790	
Modulus of elasticity (flexural test)		425,000	psi	ASTM D 790	
Compression strength	@ 73 °F, 1% strain	2,900	psi	ASTM D 695	
Compression strength	@ 73 °F, 10% strain	13,500	psi	ASTM D 695	
Compression modulus	@ 73 °F	290,000	psi	ASTM D 695	
Impact strength (Izod)	@ 73 °F	1.0	ft-lbs/in	ASTM D 256	2)
Thermal properties	condition	value	unit	test method	comment
Melting temperature		320	°F	-	1)
Deflection temperature	@264 psi	230	°F	ASTM D 648	2)
Service temperature	Long Term	212	°F	-	(3) Data obtained from public source
Service temperature	short term	284	°F	-	3)
Thermal expansion (CLTE)	@ 73°F to 131°F	5.5*10 <sup>-5</sup>	in/in/°F	ASTM E 831	4)
Electrical properties	condition	value	unit	test method	comment
surface resistivity		10 <sup>14</sup>	Ω/square	DIN IEC 60093	1)
volume resistance		10 <sup>14</sup>	Ω*cm	DIN IEC 60093	2)
Dielectric loss factor		0.003		DIN IEC 60250	3)
Dielectric constant	@ 10 <sup>5</sup> Hz	3.5		DIN IEC 60250	4)
Other properties	condition	value	unit	test method	comment
Moisture absorption	@ 24 hrs.	0.15	%	ASTM D 570	

→ Resin specification:  
ASTM D6778-14 POM0210B55340  
Shapes specification:  
ASTM D6100-11 S-POM0211

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Date: 2016/06/23

Version: A0