

## TECASON P MT brown - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PPSU (Polyphenylsulfone)

### Colour

brown opaque

### Density

1.31 g/cm<sup>3</sup>

### Main features

- high thermal and mechanical capacity
- biocompatible
- hydrolysis and superheated steam resistant
- good impact strength
- high stiffness
- high strength
- good chemical resistance
- high gamma radiation resistance

### Target Industries

- medical technology
- chemical technology
- food technology
- mechanical engineering
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	81	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	2300	MPa	DIN EN ISO 527-2	(1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	81	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	7	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	> 50	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	107	MPa	DIN EN ISO 178	(2) (6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	2300	MPa	DIN EN ISO 178	
Compression strength	1% / 2% 5mm/min, 10 N	18 / 30	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	2000	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7.5J	13	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Ball indentation hardness		143	MPa	ISO 2039-1	(6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		218	°C	DIN EN ISO 11357	(1)
Melting temperature		n.a.	°C	DIN EN ISO 11357	(2)
Service temperature	short term	190	°C	-	(3)
Service temperature	long term	170	°C	-	
Thermal expansion (CLTE)	23-60°C, long.	6	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	6	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.1	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.25	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity	Silver electrode, 23°C, 12% r.h.	10 <sup>14</sup>	Ω	-	(1)
volume resistivity	Silver electrode, 23°C, 12% r.h.	10 <sup>14</sup>	Ω*cm	-	(2)
					(1) Specimen in 20mm thickness (2) Due to the brown colourant and moisture uptake of the material the electrical insulation properties cannot be 100% guaranteed, despite single measurements suggesting otherwise.
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.1 / 0.2	%	DIN EN ISO 62	(1)
Resistance to hot water/ bases		+	-	-	(2)
Resistance to weathering		(+)	-	-	(3)
Flammability (UL94)	listed (value at 0.79mm)	V0	-	DIN IEC 60695-11-10;	

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