TECASON P MT brown - Stock Shapes (rods, plates, tubes)

Chemical Designation
PPSU (Polyphenylsulfone)

Colour
brown opaque

Density
1.31 g/cm^3

Main features
- high thermal and mechanical capacity
- biocompatible
- hydrolysis and superheated steam resistant
- good impact strength
- high stiffness
- high strength
- good chemical resistance
- high gamma radiation resistance

Target Industries
- medical technology
- chemical technology
- food technology
- mechanical engineering
- automotive industry

Mechanical properties	parameter	value	unit	norm		comment
Tensile strength	50mm/min	81	MPa	DIN EN ISO 527-2		(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken (6) Specimen in 4mm thickness
Modulus of elasticity (tensile test)	1mm/min	2300	MPa	DIN EN ISO 527-2	1)	
Tensile strength at yield	50mm/min	81	MPa	DIN EN ISO 527-2		
Elongation at yield (tensile test)	50mm/min	7	%	DIN EN ISO 527-2		
Elongation at break (tensile test)	50mm/min	> 50	%	DIN EN ISO 527-2		
Flexural strength	2mm/min, 10 N	107	MPa	DIN EN ISO 178	2)	
Modulus of elasticity (flexural test)	2mm/min, 10 N	2300	MPa	DIN EN ISO 178		
Compression strength	1% / 2% 5mm/min, 10 N	18 / 30	MPa	EN ISO 604	3)	
Compression modulus	5mm/min, 10 N	2000	MPa	EN ISO 604	4)	
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m^2	DIN EN ISO 179-1eU	5)	
Notched impact strength (Charpy)	max. 7,5J	13	kJ/m^2	DIN EN ISO 179-1eA		
Ball indentation hardness		143	MPa	ISO 2039-1	6)	

Thermal properties	parameter	value	unit	norm		comment
Glass transition temperature		218	°C	DIN EN ISO 11357	1)	(1) Found in public sources. (2) n.a. = not applicable (3) Found in public sources. Individual testing regarding application conditions is mandatory.
Melting temperature		n.a.	°C	DIN EN ISO 11357	2)	
Service temperature	short term	190	°C	-	3)	
Service temperature	long term	170	°C	-		
Thermal expansion (CLTE)	23-60°C, long.	6	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Thermal expansion (CLTE)	23-100°C, long.	6	10^{-5} K^{-1}	DIN EN ISO 11359-1;2		
Specific heat		1.1	J/(g*K)	ISO 22007-4:2008		
Thermal conductivity		0.25	W/(K*m)	ISO 22007-4:2008		

Electrical properties	parameter	value	unit	norm		comment
surface resistivity	Silver electrode, 23°C, 12% r.h.	10^{14}	Ω	-	1)	(1) Specimen in 20mm thickness (2) Due to the brown colourant and moisture uptake of the material the electrical insulation properties cannot be 100% guaranteed, despite single measurements suggesting otherwise.
volume resistivity	Silver electrode, 23°C, 12% r.h.	10^{14}	Ω*cm	-	2)	

Other properties	parameter	value	unit	norm		comment
Water absorption	24h / 96h (23°C)	0.1 / 0.2	%	DIN EN ISO 62	1)	(1) Ø ca. 50mm, h=13mm (2) + good resistance (3) (+) limited resistance
Resistance to hot water/ bases		+		-	2)	
Resistance to weathering		(+)		-	3)	
Flammability (UL94)	listed (value at 0.79mm)	V0		DIN IEC 60695-11-10;		

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