

## TECAFINE PE100 natural - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PE 100 (High Density Polyethylene)

### Colour

white opaque

### Density

0.96 g/cm<sup>3</sup>

### Main features

- average molecular weight 300.000 g/mol
- excellent chemical resistance
- heat stabilized
- good machinability
- high stiffness
- high toughness

### Target Industries

- agricultural machinery
- automotive industry
- chemical technology
- pharmaceutical industry

<i>Mechanical properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Modulus of elasticity (tensile test)		1100	MPa	DIN EN ISO 527-1	(1) n.b. = not broken
Tensile strength at yield		23	MPa	DIN EN ISO 527-1	
Elongation at yield (tensile test)		9	%	DIN EN ISO 527-1	
Impact strength (Charpy)		n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1	1)
Ball indentation hardness		40	MPa	-	
Shore hardness	Shore D	64		DIN EN ISO 868	
<i>Thermal properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Service temperature		-50 - +80	°C	-	1) (1) Found in public sources. Individual testing regarding application conditions is mandatory.
Thermal expansion (CLTE)		18	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
<i>Electrical properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
surface resistivity		≥ 10 <sup>14</sup>	Ω	-	
Dielectric strength		47	kV/mm	ISO 60243-1	
<i>Other properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Flammability	corresponding to	B2		DIN 4102	1) (1) Corresponding means no listing. The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

Our information and statements reflect the current state of our knowledge and shall inform about our products and their applications. They do not assure or guarantee chemical resistance, quality of products and their merchantability in a legally binding way. Our products are not defined for use in medical or dental implants. Existing commercial patents have to be observed. The corresponding values and information are no minimum or maximum values, but guideline values that can be used primarily for comparison purposes for material selection. These values are within the normal tolerance range of product properties and do not represent guaranteed property values. Therefore they shall not be used for specification purposes. As the properties depend on the dimensions of the semi-finished products and the orientation in the component (esp. in reinforced grades), the material may not be used without a separate testing under individual circumstances. The customer is solely responsible for the quality and suitability of products for the application and has to test usage and processing prior to use. Data sheet values are subject to periodic review, the most recent update can be found at [www.ensingerplastics.com](http://www.ensingerplastics.com). Technical changes reserved.