

TECAPEEK SM natural - Stock Shapes (rods, plates, tubes)

Chemical Designation

PEEK (Polyetheretherketone)

Colour

beige opaque

Density

1.31 g/cm³

Main features

- → very good chemical resistance
- → inherent flame retardant
- → good heat deflection temperature
- hydrolysis and superheated steam resistant
- → good machinability
- → good slide and wear properties

Target Industries

- → oil and gas industry
- → chemical technology
- → energy industry
- → mechanical engineering

Mechanical properties	parameter	value	unit	norm		comment
Tensile strength	50mm/min	112	MPa	DIN EN ISO 527-2	1)	(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen in 4mm thickness
Modulus of elasticity (tensile test)	1mm/min	4300	MPa	DIN EN ISO 527-2		
Elongation at break (tensile test)	50 mm/min	14	%	DIN EN ISO 527-2		
Flexural strength	2mm/min, 10 N	159	MPa	DIN EN ISO 178	2)	
Modulus of elasticity (flexural test)	2mm/min, 10 N	4200	MPa	DIN EN ISO 178		
Notched impact strength (Charpy)		6	kJ/m ²	DIN EN ISO 179-1eA		
Ball indentation hardness		237	MPa	ISO 2039-1	3)	
Thermal properties	parameter	value	unit	norm		comment
Glass transition temperature		150	°C	DIN EN ISO 11357	1)	(1) Found in public sources. (2) Found in public sources. Individual testing regarding application conditions is mandatory.
Melting temperature		341	°C	DIN EN ISO 11357		
Service temperature	short term	300	°C	-	2)	
Service temperature	long term	260	°C	-	·····	
Thermal expansion (CLTE)	23-60°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	<u>-</u>	
Thermal expansion (CLTE)	23-100°C, long.	6	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2		
Thermal expansion (CLTE)	100-150°C, long.	6	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2		

Our information and statements reflect the current state of our knowledge and shall inform about our products and their applications. They do not assure or guarantee chemical resistance, quality of products and their merchantability in a legally binding way. Our products are not defined for use in medical or dental implants. Existing commercial patents have to be observed. The corresponding values and information are no minimum or maximum values, but guideline values that can be used primarily for comparison purposes for material selection. These values are within the normal tolerance range of product properties and do not represent guaranteed property values. Therefore they shall not be used for specification purposes. As the properties depend on the dimensions of the semi-finished products and the orientation in the component (esp. in reinforced grades), the material may not be used without a separate testing under individual circumstances. The customer is solely responsible for the quality and suitability of products for the application and has to test usage and processing prior to use. Data sheet values are subject to periodic review, the most recent update can be found at www.ensingerplastics.com. Technical changes reserved.

Ensinger Ltd Wilfried Way Tonyrefail, Mid Glamorgan CF39 8JQ Great Britain Phone (01443) 678400 Fax (01443) 675777 ensingerplastics.com Date: 2021/01/15 Version: AC