

# TECAFORM AH LA blue - Stock Shapes (rods, plates, tubes)

## Chemical Designation

POM-C (Polyacetal (Copolymer))

## Colour

blue grey opaque

## Density

1.36 g/cm<sup>3</sup>

## Fillers

solid lubricant

## Main features

- good slide and wear properties
- high stiffness
- good chemical resistance
- high toughness
- electrically insulating
- difficult to bond
- good machinability
- high strength

## Target Industries

- mechanical engineering
- electronics
- automotive industry

| Mechanical properties                 | parameter                     | value            | unit                             | norm                 | comment  |
|---------------------------------------|-------------------------------|------------------|----------------------------------|----------------------|--|
| Tensile strength                      | 50mm/min                      | 48               | MPa                              | DIN EN ISO 527-2     | (1) For tensile test: specimen type 1b                                 |
| Modulus of elasticity (tensile test)  | 1mm/min                       | 2100             | MPa                              | DIN EN ISO 527-2     | (2) For flexural test: support span 64mm, norm specimen.               |
| Tensile strength at yield             | 50mm/min                      | 48               | MPa                              | DIN EN ISO 527-2     | (3) Specimen 10x10x10mm  |
| Elongation at yield (tensile test)    | 50mm/min                      | 9                | %                                | DIN EN ISO 527-2     | (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. |
| Elongation at break (tensile test)    | 50mm/min                      | 9                | %                                | DIN EN ISO 527-2     | (5) For Charpy test: support span 64mm, norm specimen.                 |
| Flexural strength                     | 2mm/min, 10 N                 | 70               | MPa                              | DIN EN ISO 178       | (6) Specimen in 4mm thickness  |
| Modulus of elasticity (flexural test) | 2mm/min, 10 N                 | 2000             | MPa                              | DIN EN ISO 178       |  |
| Compression strength                  | 1% / 2% / 5%<br>5mm/min, 10 N | 16/27/54         | MPa                              | EN ISO 604           | 3)   |
| Compression modulus                   | 5mm/min, 10 N                 | 1800             | MPa                              | EN ISO 604           | 4)   |
| Impact strength (Charpy)              | max. 7,5J                     | 27               | kJ/m <sup>2</sup>                | DIN EN ISO 179-1eU   | 5)   |
| Ball indentation hardness             |                               | 120              | MPa                              | ISO 2039-1           | 6)   |
| Thermal properties                    | parameter                     | value            | unit                             | norm                 | comment  |
| Glass transition temperature          |                               | -60              | °C                               | DIN EN ISO 11357     | 1)   |
| Melting temperature                   |                               | 166              | °C                               | DIN EN ISO 11357     | 2)   |
| Service temperature                   | short term                    | 140              | °C                               |                      | 2)   |
| Service temperature                   | long term                     | 100              | °C                               |                      |  |
| Thermal expansion (CLTE)              | 23-60°C, long.                | 13               | 10 <sup>-5</sup> K <sup>-1</sup> | DIN EN ISO 11359-1;2 |  |
| Thermal expansion (CLTE)              | 23-100°C, long.               | 14               | 10 <sup>-5</sup> K <sup>-1</sup> | DIN EN ISO 11359-1;2 |  |
| Specific heat                         |                               | 1.4              | J/(g*K)                          | ISO 22007-4:2008     |  |
| Thermal conductivity                  |                               | 0.39             | W/(K*m)                          | ISO 22007-4:2008     |  |
| Electrical properties                 | parameter                     | value            | unit                             | norm                 | comment  |
| surface resistivity                   |                               | 10 <sup>14</sup> | Ω                                | -                    |  |
| volume resistivity                    |                               | 10 <sup>14</sup> |                                  | DIN IEC 60093        |  |
| Other properties                      | parameter                     | value            | unit                             | norm                 | comment  |
| Water absorption                      | 24h / 96h (23°C)              | 0.05 / 0.1       | %                                | DIN EN ISO 62        | 1)   |
| Resistance to hot water/ bases        |                               | (+)              |                                  | -                    | 2)   |
| Resistance to weathering              |                               | -                |                                  | -                    | 3)   |
| Flammability (UL94)                   | corresponding to              | HB               |                                  | DIN IEC 60695-11-10; | 4)   |

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