TECASINT 1021 black - Stock Shapes (rods, plates, tubes)

Chemical Designation
PI (Polyimide)

Colour
black

Density
1.41 g/cm^3

Fillers
15% graphite

Main features
- very good slide and wear properties
- very good thermal stability
- good wear resistance
- good chemical resistance
- high thermal and mechanical capacity
- resistance against high energy radiation
- high creep resistance
- sensitive to hydrolysis in higher thermal range

Target Industries
- automotive industry
- aircraft and aerospace technology
- cryogenic engineering
- conveyor technology
- hot glass technology
- mechanical engineering
- precision engineering

Mechanical properties	parameter	value	unit	norm		comment
Tensile strength	50 mm/min	97	MPa	DIN EN ISO 527-1		(1) eU (2) eA (3) Ensinger Standard
Modulus of elasticity (tensile test)	1 mm/min	4000	MPa	DIN EN ISO 527-1		
Elongation at break (tensile test)	50 mm/min	3.2	%	DIN EN ISO 527-1		
Flexural strength	10 mm/min	150	MPa	DIN EN ISO 178		
Modulus of elasticity (flexural test)	2 mm/min	4000	MPa	DIN EN ISO 178		
Elongation at break (flexural test)	10 mm/min	4.0	%	DIN EN ISO 178		
Compression strength	10 mm/min	210	MPa	EN ISO 604		
Compression strength	10mm/min, 10% strain	175	MPa	EN ISO 604		
Compressive strain at break	10 mm/min	20.1	%	EN ISO 604		
Compression modulus	1 mm/min	1880	MPa	EN ISO 604		
Impact strength (Charpy)	max 7.5 J	34	kJ/m^2	DIN EN ISO 179-1	1)	
Notched impact strength (Charpy)	max 7.5 J	3.7	kJ/m^2	DIN EN ISO 179-1	2)	
Shore hardness	Shore D	88		-	3)	

Thermal properties	parameter	value	unit	norm		comment
Glass transition temperature		353	°C	-	1)	(1) DMA, maximum loss factor tan d (2) Found in public sources. Individual testing regarding application conditions is mandatory. (3) Thermal expansion XY/Z axis
Heat distortion temperature	1.85 MPa	300	°C	DIN 53 461		
Service temperature	long-term	-	°C	-	2)	
Thermal expansion (CLTE)	50-200°C	3.8 /	10^{-5} K^{-1}	DIN 53 752	3)	
Specific heat		1.16	J/(g*K)	-		
Thermal conductivity	40°C	0.80	W/(K*m)	ISO 8302		

Other properties	parameter	value	unit	norm		comment
Water absorption	24 h in water, 23°C	0.78	%	DIN EN ISO 62		(1) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Water absorption	24 h in water, 80°C	1.57	%	DIN EN ISO 62		
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	1)	

- TECASINT 1000 series shows significant water uptake. Parts have to be pre-dried before fast heating to above 200 °C (drying process: 2 h per 3 mm wall thickness at 150 °C).

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