

## TECASINT 4011 natural - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PI (Polyimide)

### Colour

yellow

### Density

1.42 g/cm<sup>3</sup>

### Main features

- very high thermal and oxidative resistance
- very low water absorption
- high thermal and mechanical capacity
- high creep resistance
- low outgassing
- good chemical resistance
- resistance against high energy radiation
- sensitive to hydrolysis in higher thermal range

### Target Industries

- mechanical engineering
- precision engineering
- electronics
- electrical engineering
- conveyor technology
- semiconductor technology

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50 mm/min	130	MPa	DIN EN ISO 527-1	(1) eU (2) eA (3) Specimen in 4mm thickness
Modulus of elasticity (tensile test)	1 mm/min	4300	MPa	DIN EN ISO 527-1	
Elongation at break (tensile test)	50 mm/min	4.5	%	DIN EN ISO 527-1	
Flexural strength	10 mm/min	180	MPa	DIN EN ISO 178	
Modulus of elasticity (flexural test)	2 mm/min	4000	MPa	DIN EN ISO 178	
Compression strength	10mm/min, 10% strain	185	MPa	EN ISO 604	
Compression modulus	1 mm/min	4123	MPa	EN ISO 604	
Impact strength (Charpy)	max 7.5 J	87	kJ/m <sup>2</sup>	DIN EN ISO 179-1	1)
Notched impact strength (Charpy)	max 7.5 J	9.6	kJ/m <sup>2</sup>	DIN EN ISO 179-1	2)
Shore hardness	Shore D	88		DIN EN ISO 868	
Ball indentation hardness		265	MPa	ISO 2039-1	3)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		260	°C	DIN EN ISO 11357	
Heat distortion temperature	1.82 MPa	360	°C	ASTM D 648	
Thermal expansion (CLTE)	50-200°C	4.6 / 5.6	10 <sup>-5</sup> K <sup>-1</sup>	DIN 53 752	1)
Thermal expansion (CLTE)	200-300°C	6.2 / 7.6	10 <sup>-5</sup> K <sup>-1</sup>	DIN 53 752	2)
Thermal expansion (CLTE)	300-350°C	8.5 / 11.2	10 <sup>-5</sup> K <sup>-1</sup>	DIN 53 752	3)
Specific heat		1.22	J/(g*K)	ASTM E1461	
Thermal conductivity	40°C	0.4	W/(K*m)	ASTM E1461	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity	23°C	10 <sup>16</sup>	Ω	ASTM D 257	
volume resistivity	23°C	10 <sup>16</sup>	Ω*cm	ASTM D 257	
Electric strength DC	23°C	18	kV*mm <sup>-1</sup>	ASTM D 149	
Dielectric loss factor	1 kHz	1*10 <sup>-3</sup>		ASTM D 150	
Dielectric constant	1 kHz	3.59		ASTM D 150	
Other properties	parameter	value	unit	norm	comment
Water absorption	24 h in water, 23°C	0.16	%	DIN EN ISO 62	
Water absorption	24 h in water, 80°C	0.6	%	DIN EN ISO 62	
Outgassing in high vacuum		passed		ECSS-Q-70-02	
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	1)
Oxygen Index		49	%	EN ISO 4589-2	

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Manufactured by: Ensinger Group,  
a German based plastic manufacturer

63 Hillview Avenue #02-03  
Lam Soon Industrial Building  
Singapore 669569  
Tel +65 65524177  
Fax +65 65525177  
[www.ensingerplastics.com/en-sg/](http://www.ensingerplastics.com/en-sg/)

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Represented by:  
Ensinger Asia Holding Pte Ltd.  
(Singapore Branch)  
for Southeast Asia