

## TECASINT 2061 black - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PI (Polyimide)

### Colour

anthracite

### Density

1.52 g/cm<sup>3</sup>

### Fillers

15% graphite, 10% PTFE

### Main features

- very good slide and wear properties
- good wear resistance
- high thermal and mechanical capacity
- resistance against high energy radiation
- good chemical resistance
- sensitive to hydrolysis in higher thermal range

### Target Industries

- automotive industry
- aircraft and aerospace technology
- conveyor technology
- mechanical engineering
- precision engineering
- textile industry
- vacuum technology

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50 mm/min	63	MPa	DIN EN ISO 527-1	(1) eU (2) eA
Modulus of elasticity (tensile test)	1 mm/min	3900	MPa	DIN EN ISO 527-1	
Elongation at break (tensile test)	50 mm/min	2.7	%	DIN EN ISO 527-1	
Flexural strength	10 mm/min	89	MPa	DIN EN ISO 178	
Modulus of elasticity (flexural test)	2 mm/min	3400	MPa	DIN EN ISO 178	
Elongation at break (flexural test)	10 mm/min	3.1	%	DIN EN ISO 178	
Compression strength	10 mm/min	150	MPa	EN ISO 604	
Compression strength	10mm/min, 10% strain	126	MPa	EN ISO 604	
Compression modulus	1 mm/min	1600	MPa	EN ISO 604	
Compressive strain at break	10 mm/min	16.4	%	EN ISO 604	
Impact strength (Charpy)	max 7.5 J	19.4	kJ/m <sup>2</sup>	DIN EN ISO 179-1	1)
Notched impact strength (Charpy)	max 7.5 J	3.2	kJ/m <sup>2</sup>	DIN EN ISO 179-1	2)
Shore hardness	Shore D	84		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature			°C	-	1) (1) DMA, maximum loss factor tan d
Thermal expansion (CLTE)	50-200°C	4.0 /	10 <sup>-5</sup> K <sup>-1</sup>	DIN 53 752	2) (2) Thermal expansion XY/Z axis
Thermal expansion (CLTE)	200-300°C	5.0 /	10 <sup>-5</sup> K <sup>-1</sup>	DIN 53 752	3) (3) Thermal expansion XY/Z axis
Other properties	parameter	value	unit	norm	comment
Water absorption	24 h in water, 23°C	0.63	%	DIN EN ISO 62	(1) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Water absorption	24 h in water, 80°C	1.8	%	DIN EN ISO 62	
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	1)

→ TECASINT 2000 series show significant water uptake. Parts have to be pre-dried before fast heating to above 200 °C (drying process: 2 h per 3 mm wall thickness at 150 °C).

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