

TECAST® T natural - Stock Shapes (rods, plates, tubes)

Chemical Designation

PA 6 (Polyamide 6)

Colour

natural white

Density

1.14 g/cm³

Main features

- good wear properties
- good mechanical properties
- high fatigue strength
- good damping
- high mechanical load capacity
- resistant to many oils, greases and fuels

Target Industries

- construction industry
- gear manufacturing
- oil and gas industry
- conveyor technology
- agricultural machinery
- heavy duty industry
- food engineering
- food processing
- mining industry

Mechanical properties	condition	value	test method	comment
Modulus of elasticity (tensile test)	@ 73 °F	400,000 psi	ASTM D 638	(1) Data obtained from public source
Tensile strength at yield	@ 73 °F	12,000 psi	ASTM D 638	(2) Data obtained from public source
Elongation at yield	@ 73 °F	4 %	ASTM D 638	(3) Data obtained from public source
Elongation at break (tensile test)	@ 73 °F	30 %	ASTM D 638	
Flexural strength	@ 73 °F	12,500 psi	ASTM D 790	
Modulus of elasticity (flexural test)	@ 73 °F	350,000 psi	ASTM D 790	
Compression strength	@ 10% strain	14,400 psi	ASTM D 695	
Compression strength	@ 1% strain	3,400 psi	ASTM D 695	
Compression modulus	@ 73 °F	360,000 psi	ASTM D 695	
Impact strength (Izod)	@ 73 °F	1.4 ft-lbs/in	ASTM D 256	
Rockwell hardness	@ 73 °F R Scale	120	ASTM D 785	
Coefficient of friction	Dynamic, 40 psi, 50 fpm	0.26	ASTM D 3702	2)
Wear (K) factor	Against Steel, 40 psi, 50 fpm	200*10 ⁻⁷	ASTM D 3702	3)
Thermal properties	condition	value	test method	comment
Melting temperature		428 °F	ASTM D 2133	(1) Data obtained from public source
Deflection temperature	@264 psi	200 °F	ASTM D 648	(2) Data obtained from public source
Deflection temperature	@ 66 psi	370 °F	ASTM D 648	(3) Data obtained from public source
Service temperature	Long Term	200 °F	-	
Service temperature	Intermittent	300 °F	-	
Thermal expansion (CLTE)		4.0 *10 ⁻⁵ in/in/°F	ASTM D 696	3)
Specific heat		0.40 BTU/lb-F°	-	
Thermal conductivity		1.67 BTU-in/hr-ft ² -°F	-	
Electrical properties	condition	value	test method	comment
surface resistivity		1.0*10 ¹⁴ Ω/square	ASTM D 257	1) (1) Data obtained from public source
volume resistivity		10 ¹⁴ Ω*cm	ASTM D 257	2) (2) Data obtained from public source
Dielectric strength		500 V/mil	ASTM D 149	
Dielectric constant	@ 60 Hz, 73 °F, 50% RH	3.7	ASTM D 150	
Other properties	condition	value	test method	comment
Moisture absorption	@ saturation, 73°F	5.5 %	ASTM D 570	1) (1) Data obtained from public source
Moisture absorption	@ 24 hrs, 73 °F	1.2 %	ASTM D 570	2) (2) estimated
Flammability (UL94)		HB	-	2)

→ Resin specification:

Shapes specification:
ASTM D5989-11 S-PA0211

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