

# TECAFLON PVDF ELS black - Stock Shapes (rods, plates, tubes)

# Chemical Designation

PVDF (Polyvinylidene fluoride)

Colour

black

## Density

1.78 g/cm<sup>3</sup>

#### Fillon

conductive carbon black

### Main features

- → electrically conductive
- → very good chemical resistance
- → inherent flame retardant
- → continuous service temperature up to 150 °C
- → good slide and wear properties
- → very good UV and weather resistance
- → very good weldable

# Target Industries

- → chemical technology
- → electronics

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- → energy industry
- → mechanical engineering

Mechanical properties	parameter	value	unit	norm		comment	
Modulus of elasticity (tensile test)	1mm/min	3100	MPa	DIN EN ISO 527-2	1)	(1) For tensile test: specimen type 1b (2) For Charpy test: support span 64mm, norm specimen. (3) Specimen in 4mm thickness	
Tensile strength at yield	50mm/min	55	MPa	DIN EN ISO 527-2			
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-1			
Elongation at break (tensile test)	50mm/min	8	%	DIN EN ISO 527-2			
Impact strength (Charpy)	max. 7,5J	67	kJ/m <sup>2</sup>	DIN EN ISO 179-1	2)		
Ball indentation hardness		162	MPa	ISO 2039-1	3)		
Thermal properties	parameter	value	unit	norm		comment	
Glass transition temperature		-40	°C	DIN EN ISO 11357	1)	(1) Found in public sources.  (2) Found in public sources. Individual testing regarding application conditions is mandatory.	
Melting temperature		177	°C	DIN EN ISO 11357			
Service temperature	long term	150	°C	-			
Service temperature	short term	150	°C	-	2)		
Electrical properties	parameter	value	unit	norm		comment	
surface resistivity		10 <sup>2</sup> - 10 <sup>6</sup>	Ω	DIN EN 61340-2-3			
Other properties	parameter	value	unit	norm		comment	
Resistance to hot water/ bases		+		-	1)	(1) + good resistance	
Resistance to weathering		+		-	2)	" (2) + good resistance	

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