

## TECASON P MT XRO® black - Stock Shapes (rods, plates, tubes)

## Chemical Designation

PPSU (Polyphenylsulfone)

Colour black

*Density* 1.36 g/cm<sup>3</sup>

Fillor

barium sulfate

## Main features

- → x-ray opaque
- → high thermal and mechanical capacity
- → good heat deflection temperature
- hydrolysis and superheated steam resistant
- → good impact strength
- → high gamma radiation resistance
- → good chemical resistance
- → high strength

## Target Industries

Date: 2017/08/07

→ medical technology

| Mechanical properties                 | condition           | value   | unit      | test method |    | comment                              |
|---------------------------------------|---------------------|---------|-----------|-------------|----|--------------------------------------|
| Modulus of elasticity (tensile test)  | @ 73 °F             | 420,000 | psi       | ASTM D 638  |    |                                      |
| Tensile strength at yield             | @ 73 °F             | 11,500  | psi       | ASTM D 638  |    | ···                                  |
| Elongation at break (tensile test)    | @ 73 °F             | 35      | %         | ASTM D 638  |    |                                      |
| Flexural strength                     | @ 73 °F             | 18,000  | psi       | ASTM D 790  |    | ··•                                  |
| Modulus of elasticity (flexural test) | @ 73 °F             | 350,000 | psi       | ASTM D 790  | _  | •                                    |
| Compression strength                  | @1% strain, 73 °F   | 1,750   | psi       | ASTM D 695  |    |                                      |
| Compression strength                  | @ 73 °F, 10% strain | 13,700  | psi       | ASTM D 695  |    | ••                                   |
| Compression modulus                   | @ 73 °F             | 225,000 | psi       | ASTM D 695  |    | ··•                                  |
| Impact strength (Izod)                | @ 73 °F             | 1.6     | ft-lbs/in | ASTM D 256  |    | ··•                                  |
| Rockwell hardness                     | @ 73 °F, R scale    | 126     | ······    | ASTM D 785  |    | ··•                                  |
| Rockwell hardness                     | @ 73 °F, M scale    | 92      |           | ASTM D 785  |    | ••                                   |
| Thermal properties                    | condition           | value   | unit      | test method | _  | comment                              |
| Service temperature                   | Long Term           | 300     | °F        | -           | 1) | (1) Data obtained from public source |
| Other properties                      | condition           | value   | unit      | test method |    | comment                              |
| Moisture absorption                   | @ 24 hrs, 73 °F     | 0.19    | %         | ASTM D 570  |    |                                      |

<sup>→</sup> Resin specification: ASTM D 6394-10 SP0311 Shapes specification: NONE

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