

## TECAPEEK SM natural - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PEEK (Polyetheretherketone)

### Colour

beige opaque

### Density

1.31 g/cm<sup>3</sup>

### Main features

- very good chemical resistance
- inherent flame retardant
- good heat deflection temperature
- hydrolysis and superheated steam resistant
- good machinability
- good slide and wear properties

### Target Industries

- oil and gas industry
- chemical technology
- energy industry
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	112	MPa	DIN EN ISO 527-2	1)
Modulus of elasticity (tensile test)	1mm/min	4300	MPa	DIN EN ISO 527-2	
Elongation at break (tensile test)	50 mm/min	14	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	159	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	4200	MPa	DIN EN ISO 178	
Notched impact strength (Charpy)		6	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Ball indentation hardness		237	MPa	ISO 2039-1	3)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		150	°C	DIN EN ISO 11357	1)
Melting temperature		341	°C	DIN EN ISO 11357	
Service temperature	short term	300	°C	-	2)
Service temperature	long term	260	°C	-	
Thermal expansion (CLTE)	23-60°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	6	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	100-150°C, long.	6	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	

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Ensinger Ltd  
Wilfried Way  
Tonyrefail, Mid Glamorgan CF39 8JQ  
Great Britain

Phone (01443) 678400  
Fax (01443) 675777  
[ensingerplastics.com](http://ensingerplastics.com)

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