

comment

## TECAPEEK SM PVX black - Stock Shapes (rods, plates, tubes)

Chemical Designation	Main features	Target Industries
PEEK (Polyetheretherketone)	very good chemical resistance	→ oil and gas industry
<i>Colour</i> black opaque	→ inherent flame retardant → good heat deflection temperature	<ul> <li>→ chemical technology</li> <li>→ energy industry</li> <li>→ mechanical engineering</li> </ul>
	→ hydrolysis and superheated steam	
Density	résistant	· ····································
1.43 g/cm <sup>3</sup>	→ good machinability	
Fillers	→ good slide and wear properties	
carbon fibres, graphite, PTFE		

value

parameter

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Tensile strength	50mm/min	62	MPa	DIN EN ISO 527-2	1)	<ol> <li>For tensile test: specimen type 1b</li> <li>For flexural test: support span 64mm, norm specimen.</li> <li>Specimen in 4mm thickness</li> </ol>
Modulus of elasticity (tensile test)	1mm/min	6000	MPa	DIN EN ISO 527-2	_	
Elongation at break (tensile test)	50 mm/min	2	%	DIN EN ISO 527-2		
Flexural strength	2mm/min, 10 N	116	MPa	DIN EN ISO 178	2)	
Modulus of elasticity (flexural test)	2mm/min, 10 N	6400	MPa	DIN EN ISO 178		
Impact strength (Charpy)		17	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA		
Ball indentation hardness		206	MPa	ISO 2039-1	3)	
Thermal properties	parameter	value	unit	norm		comment
Glass transition temperature		150	°C	DIN EN ISO 11357	1)	<ol> <li>Found in public sources.</li> <li>Found in public sources.</li> <li>Individual testing regarding application conditions is mandatory.</li> </ol>
Melting temperature	-	341	°C	DIN EN ISO 11357		
Service temperature	short term	300	°C	-	2)	
Service temperature	long term	260	°C	-		
Thermal expansion (CLTE)	100-150°C, long.	4	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2		
Thermal expansion (CLTE)	23-100°C, long.	3	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11357		
Thermal expansion (CLTE)	23-60°C, long.	3	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2		

unit

norm

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Mechanical properties

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