

## TECASON P MT XRO red - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PPSU (Polyphenylsulfone)

### Colour

red opaque

### Density

1.35 g/cm<sup>3</sup>

### Fillers

barium sulfate

### Main features

- x-ray opaque
- high thermal and mechanical capacity
- hydrolysis and superheated steam resistant
- good impact strength
- high stiffness
- high strength
- good chemical resistance
- high gamma radiation resistance

### Target Industries

- medical technology
- mechanical engineering
- vacuum technology

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	79	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	2400	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	79	MPa	DIN EN ISO 527-2	(3) For Charpy test: support span 64mm, norm specimen.
Elongation at yield (tensile test)	50mm/min	7	%	DIN EN ISO 527-2	n.b. = not broken
Elongation at break (tensile test)	50mm/min	> 50	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	103	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	2300	MPa	DIN EN ISO 178	
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	3)
Notched impact strength (Charpy)	max. 7.5J	12	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Shore hardness	D	85		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		218	°C	DIN EN ISO 11357	1)
Service temperature	short term	190	°C		2)
Service temperature	long term	170	°C		
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.1 / 0.2	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		+		-	2)
Resistance to weathering		-		-	3)
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	4)

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Represented by:  
Ensinger Asia Holding Pte Ltd.  
(Singapore Branch)  
for Asia Pacific other than Japan+China

63 Hillview Avenue #02-03  
Lam Soon Industrial Building  
Singapore 669569  
Tel +65 65524177  
Fax +65 65525177  
[www.ensingerplastics.com/en-sg/](http://www.ensingerplastics.com/en-sg/)

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