

# TECAPAI® CM XP530 black-green - Stock Shapes (rods, plates, tubes)

## Chemical Designation

PAI (Polyamide-imide)

## Colour

black green

## Density

1.61 g/cm<sup>3</sup>

## Fillers

glass fibres

production process: compression moulding

## Main features

- electrically insulating
- excellent strength and stiffness
- excellent dimensional stability
- very good thermal stability
- excellent chemical resistance

## Target Industries

- semiconductor technology
- aircraft and aerospace technology
- oil and gas industry
- chemical and refinery industry
- process engineering

<i>Mechanical properties</i>	<i>condition</i>	<i>value</i>	<i>unit</i>	<i>test method</i>	<i>comment</i>
Modulus of elasticity (tensile test)		900,000	psi	ASTM D 638	
Tensile strength at break		16,700	psi	ASTM D 638	
Elongation at break (tensile test)		3.2	%	ASTM D 638	
Flexural strength		25,000	psi	ASTM D 790	
Modulus of elasticity (flexural test)		890,000	psi	ASTM D 790	
Compression strength	1% strain	5,800	psi	ASTM D 695	
Compression strength	10% strain	30,000	psi	ASTM D 695	
Compression modulus		550,000	psi	ASTM D 695	
Impact strength (Izod)	notched	0.9	ft-lbs/in	ASTM D 256	
Shore hardness	D scale	92		ASTM D 2240	
<i>Thermal properties</i>	<i>condition</i>	<i>value</i>	<i>unit</i>	<i>test method</i>	<i>comment</i>
Glass transition temperature		529	°F	ASTM D3418	
Deflection temperature	@ 264 psi	515	°F	ASTM D 648	
Thermal expansion (CLTE)	range -40 °F to 302 °F	1.76	*10 <sup>-5</sup> in/in/°F	ASTM E 831	
<i>Electrical properties</i>	<i>condition</i>	<i>value</i>	<i>unit</i>	<i>test method</i>	<i>comment</i>
Dielectric strength		500	V/mil	ASTM D 149	
Dissipation factor	@ 1 MHz	0.006		ASTM D 150	
Surface resistivity		10 <sup>13</sup>	Ω/sq	ASTM D 257	
Dielectric constant	@ 1 MHz	3.8		ASTM D 150	
<i>Other properties</i>	<i>condition</i>	<i>value</i>	<i>unit</i>	<i>test method</i>	<i>comment</i>
Moisture absorption	24 hr immersion	0.17	%	ASTM D 570	(1) Value obtained at steady state condition
Moisture absorption	saturation	1.24	%	ASTM D 570	1)
Flammability (UL94)	3.2 mm	V-0		-	

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