

## TECAPEEK UD blue - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PEEK (Polyetheretherketone)

### Colour

blue grey opaque

### Density

1.71 g/cm<sup>3</sup>

### Fillers

detectable filler

### Main features

- good chemical resistance
- metal detectable
- x-ray detectable
- high creep resistance
- inherent flame retardant
- good heat deflection temperature
- hydrolysis and superheated steam resistant
- good machinability

### Target Industries

- food engineering
- food processing
- engineering for beverage filling systems
- conveyor technology
- pharmaceutical industry
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	94	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	5300	MPa	DIN EN ISO 527-2	1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	94	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	4	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	155	MPa	DIN EN ISO 178	2) (6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	5000	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	25/46/113	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	1800	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7.5J	27	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7.5J	4	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Ball indentation hardness		257	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		151	°C	DIN EN ISO 11357	(1) Found in public sources. Individual testing regarding application conditions is mandatory.
Melting temperature		340	°C	DIN EN ISO 11357	
Service temperature	long term	260	°C	-	
Service temperature	short term	300	°C	-	1)
Thermal expansion (CLTE)	23-60°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	100-150°C, long.	7	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm (2) + good resistance (3) - poor resistance
Resistance to hot water/ bases		+	-	-	2)
Resistance to weathering		-	-	-	3)
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

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