

TECAPEEK CMP natural - Stock Shapes (rods, plates, tubes)

Chemical Designation

PEEK (Polyetheretherketone)

Colour

beige opaque

Density

1.31 g/cm³

The values in this data sheet are tested on a dimension outside of the standard reference dimension (rod Ø 40-60 mm).

Main features

- good heat deflection temperature
- good machinability
- inherent flame retardant
- hydrolysis and superheated steam resistant
- resistance against high energy radiation
- good slide and wear properties
- high toughness
- high creep resistance

Target Industries

- semiconductor technology

Mechanical properties	condition	value	unit	test method	comment
Tensile strength	50mm/min	110	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	4100	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	110	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	50	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	160	MPa	DIN EN ISO 178	n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	3900	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Compression strength	1% / 2% 5mm/min, 10 N	15 / 34	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	3200	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	5)
Notched impact strength (Izod)		4	kJ/m ²	DIN EN ISO 179-1eA	
Ball indentation hardness		240	MPa	ISO 2039-1	6)
Thermal properties	condition	value	unit	test method	comment
Glass transition temperature		151	°C	DIN EN ISO 11357	(1) Found in public sources.
Melting temperature		340	°C	DIN EN ISO 11357	Individual testing regarding application conditions is mandatory.
Heat distortion temperature	HDT, Method A	162	°C	ISO-R 75 Method A	
Service temperature	short term	300	°C		1)
Service temperature	long term	260	°C		
Thermal expansion (CLTE)	23-60°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	6	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	100-150°C, long.	7	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.1	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.27	W/(K*m)	ISO 22007-4:2008	
Electrical properties	condition	value	unit	test method	comment
surface resistivity	Silver electrode, 23°C, 12% r.h.	10 ¹⁵	Ω/square	DIN IEC 60093	1) (1) Specimen in 20mm thickness
volume resistivity	Silver electrode, 23°C, 12% r.h.	10 ¹⁵	Ω*cm	DIN IEC 60093	(2) Specimen in 1mm thickness
Dielectric strength	23°C, 50% r.h.	73	kV/mm	ISO 60243-1	2)
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	125	V	DIN EN 60112	
Other properties	condition	value	unit	test method	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		+	-		2) (2) + good resistance
Resistance to weathering		-	-		3) (3) - poor resistance

→ TECAPEEK products are based on Victrex® PEEK polymer.

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