

## TECATEC PEEK MT CW50 black - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PEEK (Polyetheretherketone)

### Colour

black opaque

### Density

1.52 g/cm<sup>3</sup>

### Fillers

carbon fibres

production process: compression moulding

### Main features

- biocompatible
- excellent chemical resistance
- low coefficient of thermal expansion
- continuous service temperature up to 260 °C
- very high stiffness
- very high strength

### Target Industries

- medical technology

General material information	parameter	value	unit	norm	comment
Fibre type		carbon HT 3k		-	
Fibre architecture		atlas 5HS		-	
Fibre orientation		0-90°		-	
Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	0.25 mm/min	713	MPa	ISO 527-4	1)
Modulus of elasticity (tensile test)		59000	MPa	ISO 527-4	
Flexural strength	10 mm/min	866	MPa	ISO 14125	2)
Modulus of elasticity (flexural test)		55000	MPa	ISO 14125	
Compression strength	1 mm/min	645	MPa	ISO 14126	3)
Impact strength (Charpy)	unnotched	65.5	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	4)
Interplanar shear strength	10 mm/min	137	MPa	ISO 14125	5)
Interlaminar shear strength	5 mm/min	65	MPa	ISO 14130	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		143	°C	-	1) (1) found in public sources
Melting temperature		343	°C	DIN EN ISO 11357	
Service temperature	long term	260	°C	-	
Service temperature	short term	300	°C	-	
Thermal expansion (CLTE)	in 0° and 90° direction 0 - 300°C	5	10 <sup>-6</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Other properties	parameter	value	unit	norm	comment
Water absorption	48h, 80°C	0.15	%	DIN EN ISO 62	(1) + good resistance
Resistance to hot water/ bases		+		-	(2) - poor resistance
Resistance to weathering		-		-	(3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Flammability (UL94)	corresponding to	V0		-	(3)
Predrying	parameter	value	unit	norm	comment
Drying temperature		150	°C	-	
Drying time		3	h	-	

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