

TECAMID 66 GF35 black - Stock Shapes (rods, plates, tubes)

Chemical Designation

PA 66 (Polyamide 66)

Colour

black opaque

Density

1.4 g/cm³

Fillers

glass fibres

Data generated directly after machining
(standard climate Germany).

Main features

- very high stiffness
- resistant to many oils, greases and fuels
- good wear properties
- very high strength
- high dimensional stability
- good heat deflection temperature
- good weldable and bondable

Target Industries

- aircraft and aerospace technology
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	98	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	5700	MPa	DIN EN ISO 527-2	1)
Elongation at yield (tensile test)	50mm/min	7	%	DIN EN ISO 527-2	
Elongation at break (tensile test)	50mm/min	11	%	DIN EN ISO 527-2	
Flexural strength		149	MPa	DIN EN ISO 178	
Modulus of elasticity (flexural test)		5100	MPa	DIN EN ISO 178	
Impact strength (Charpy)		80	kJ/m ²	DIN EN ISO 179-1eU	
Notched impact strength (Charpy)		5	kJ/m ²	DIN EN ISO 179-1eA	
Shore hardness	D	84		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		48	°C	DIN EN ISO 11357	1)
Melting temperature		254	°C	DIN EN ISO 11357	
Service temperature	short term	170	°C		2)
Service temperature	long term	110	°C		
Electrical properties	parameter	value	unit	norm	comment
surface resistivity	Silver electrode, 23°C, 12% r.h.	10 ¹⁴	Ω	-	(1) Due to moisture uptake of the material the electrical insulation properties cannot be 100% guaranteed, despite single measurements suggesting otherwise.
volume resistivity	Silver electrode, 23°C, 12% r.h.	10 ¹⁴	Ω*cm	-	1)
Other properties	parameter	value	unit	norm	comment
Resistance to hot water/ bases		(+)		-	1)
Resistance to weathering		(+)			
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	2)

Our information and statements reflect the current state of our knowledge and shall inform about our products and their applications. They do not assure or guarantee chemical resistance, quality of products and their merchantability in a legally binding way. Our products are not defined for use in medical or dental implants. Existing commercial patents have to be observed. The corresponding values and information are no minimum or maximum values, but guideline values that can be used primarily for comparison purposes for material selection. These values are within the normal tolerance range of product properties and do not represent guaranteed property values. Therefore they shall not be used for specification purposes. Unless otherwise noted, these values were determined by tests at reference dimensions (typically rods with diameter 40-60 mm according to DIN EN 15860) on extruded and machined specimen. As the properties depend on the dimensions of the semi-finished products and the orientation in the component (esp. in reinforced grades), the material may not be used without a separate testing under individual circumstances. The customer is solely responsible for the quality and suitability of products for the application and has to test usage and processing prior to use. Data sheet values are subject to periodic review, the most recent update can be found at www.ensingerplastics.com. Technical changes reserved.

Manufactured by: Ensinger Group,
a German based plastic manufacturer

Represented by:
Ensinger Asia Holding Pte Ltd.
(Singapore Branch)
for Asia Pacific other than Japan+China

63 Hillview Avenue #02-03
Lam Soon Industrial Building
Singapore 669569
Tel +65 65524177
Fax +65 65525177
www.ensingerplastics.com/en-sg/

Date: 2023/07/19

Version: AB