

## TECATEC PEI GW50 PL V01 natural - Composite Materials

## Chemical Designation

PEI (Polyetherimide)

Colour natural

**Density** 

1.9 g/cm<sup>3</sup>

## **Fillers**

glass fibres

Main features

- → electrically insulating
- → inherent flame resistance
- → very good mechanical strength

## Target Industries

- → automotive industry
- → mechanical engineering
- → oil and gas industry
- → safety engineering
- → sporting goods

| The material is in the | priase or further | development. | THE CHARACTERISTIC | values of tills | product may | change. |
|------------------------|-------------------|--------------|--------------------|-----------------|-------------|---------|
|                        |                   |              |                    |                 |             |         |

| General material information          | condition               | value   | unit                             | test method       |    | comment               |
|---------------------------------------|-------------------------|---------|----------------------------------|-------------------|----|-----------------------|
| Fibre type                            |                         | E glass |                                  | -                 |    |                       |
| Fibre architecture                    |                         | US 7781 |                                  | -                 |    |                       |
| Fibre areal weight                    |                         | 296     | g/m²                             | -                 |    |                       |
| Fibre volume content                  |                         | 50      | %                                | -                 |    |                       |
| Resin weight content                  |                         | 33.7    | %                                | -                 |    |                       |
| Areal weight finished product         |                         | 446     | g/m²                             | -                 |    |                       |
| Material widths                       |                         | 625x525 | mm                               | others on request |    |                       |
| thickness                             |                         | 1-95    | mm                               | -                 |    |                       |
| Fibre orientation                     |                         | 0-90°   |                                  | others on request |    |                       |
| Mechanical properties                 | condition               | value   | unit                             | test method       |    | comment               |
| Tensile strength                      |                         | 450     | MPa                              | ISO 527-4         |    |                       |
| Modulus of elasticity (tensile test)  |                         | 24000   | MPa                              | ISO 527-4         |    |                       |
| Flexural strength                     | _                       | 570     | MPa                              | ISO 14125         |    |                       |
| Modulus of elasticity (flexural test) |                         | 26000   | MPa                              | ISO 14125         |    |                       |
| Compression strength                  |                         | 670     | MPa                              | ISO 14126         |    |                       |
| Compression modulus                   |                         | 27000   | MPa                              | ISO 14126         |    |                       |
| Thermal properties                    | condition               | value   | unit                             | test method       |    | comment               |
| Glass transition temperature          |                         | 217     | °C                               | -                 |    | (1) approximate value |
| Service temperature                   | long term               | 180     | °C                               | -                 |    |                       |
| Service temperature                   | short term              | 200     | °C                               | -                 |    |                       |
| Thermal expansion (CLTE)              | in 0° and 90° direction | 10      | 10 <sup>-6</sup> K <sup>-1</sup> | -                 | 1) |                       |
| Predrying                             | condition               | value   | unit                             | test method       |    | comment               |
| Drying temperature                    |                         | 150     | °C                               | -                 |    |                       |
| Drying time                           | -                       | 4-6     | h                                | _                 |    |                       |

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Version: AD