

TECASINT 4111 natural - Stock Shapes (rods, plates, tubes)

Chemical Designation

PI (Polyimide)

Colour

yellow

Density

1.47 g/cm³

Main features

- very high thermal and oxidative resistance
- low thermal expansion
- very low water absorption
- high thermal and mechanical capacity
- low outgassing
- good chemical resistance
- high creep resistance
- sensitive to hydrolysis in higher thermal range

Target Industries

- mechanical engineering
- precision engineering
- electronics
- electrical engineering
- conveyor technology
- semiconductor technology

Mechanical properties	condition	value	unit	test method	comment
Tensile strength	0.40 inch/min	89	MPa	ASTM D 638	(1) eU
Modulus of elasticity (tensile test)	0.04 inch/min	6840	MPa	ASTM D 638	(2) eA (3) Specimen in 4mm thickness
Elongation at break (tensile test)	0.40 inch/min	1.5	%	ASTM D 638	
Flexural strength	0.05 inch/min	145	MPa	ASTM D 790	
Modulus of elasticity (flexural test)	0.05 inch/min	6637	MPa	ASTM D 790	
Elongation at break (flexural test)	0.05 inch/min	2.2	%	ASTM D 790	
Compression strength	0.05 inch/min, 10% strain	227	MPa	ASTM D 695	
Compression modulus	0.05 inch/min	6712	MPa	ASTM D 695	
Impact strength (Charpy)	max 7.5 J	20	kJ/m ²	DIN EN ISO 179-1	1)
Notched impact strength (Charpy)	max 7.5 J	1.1	kJ/m ²	DIN EN ISO 179-1	2)
Shore hardness	Shore D	90		DIN EN ISO 868	
Ball indentation hardness		345	MPa	ISO 2039-1	3)
Thermal properties	condition	value	unit	test method	comment
Glass transition temperature		n.a.	°F	DIN EN ISO 11357	(1) Thermal expansion XY/Z axis
Heat distortion temperature	1.82 MPa	878	°F	ASTM D 648	(2) Thermal expansion XY/Z axis
Thermal expansion (CLTE)	392-572°F	47 / 69	10 ⁻⁶ K ⁻¹	DIN 53 752	1)
Thermal expansion (CLTE)	122-392°F	36 / 52	10 ⁻⁶ K ⁻¹	DIN 53 752	2)
Thermal expansion (CLTE)	572-752°F	65 / 99	10 ⁻⁶ K ⁻¹	DIN 53 752	3)
Specific heat		1.24	J/(g*K)	ASTM E1461	
Thermal conductivity	104°F	0.52	W/(K*m)	ASTM E1461	
Electrical properties	condition	value	unit	test method	comment
surface resistivity	73°F	10 ¹⁶	Ω	ASTM D 257	
volume resistivity	73°F	10 ¹⁶	Ω*cm	ASTM D 257	
Electric strength DC	73°F	22.7	kV*mm ⁻¹	ASTM D 149	
Dielectric loss factor	1 MHz	0.0013		ASTM D 150	
Dielectric constant	1 MHz	3.7		ASTM D 150	
Other properties	condition	value	unit	test method	comment
Water absorption	24 h in water, 73°F	0.08	%	DIN EN ISO 62	(1) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Water absorption	24 h in water, 176°F	0.3	%	DIN EN ISO 62	
Outgassing in high vacuum		passed		ECSS-Q-70-02	
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	1)
Oxygen Index		53	%	EN ISO 4589-2	

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