

## TECAPEEK MT green - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PEEK (Polyetheretherketone)

### Colour

green opaque

### Density

1.32 g/cm<sup>3</sup>

### Main features

- high creep resistance
- good chemical resistance
- good slide and wear properties
- resistance against high energy radiation
- very good stress cracking resistance
- hydrolysis and superheated steam resistant
- good machinability
- very good sterilisable

### Target Industries

- food technology
- medical technology
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	116	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken
Modulus of elasticity (tensile test)	1mm/min	4100	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	116	MPa	DIN EN ISO 527-2	
Elongation at yield (tensile test)	50mm/min	5	%	DIN EN ISO 527-2	
Elongation at break (tensile test)	50mm/min	17	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	172	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	4200	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	17/35/90	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	3400	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	4	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Shore hardness	D	88		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		151	°C	DIN EN ISO 11357	1)
Melting temperature		341	°C	DIN EN ISO 11357	
Service temperature	short term	300	°C		2)
Service temperature	long term	260	°C		
Thermal expansion (CLTE)	23-60°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	100-150°C, long.	7	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.1	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.28	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>14</sup>	Ω	DIN EN 62631-3-1	
volume resistivity		10 <sup>14</sup>	Ω*cm	DIN EN 62631-3-1	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		+		-	2)
Resistance to weathering		-		-	3)
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	4)

→ TECAPEEK products are based on Victrex® PEEK polymer.

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