

# TECAFORM AD natural - Stock Shapes (rods, plates, tubes)

## Chemical Designation

POM-H (Polyacetal (Homopolymer))

## Colour

white opaque

## Density

1.43 g/cm<sup>3</sup>

## Main features

- good slide and wear properties
- high strength
- electrically insulating
- good chemical resistance
- difficult to bond
- good machinability
- easy to polish
- not hot water resistant over 60°C

## Target Industries

- mechanical engineering
- aircraft and aerospace technology
- electronics
- food technology
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	79	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	3400	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	79	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	37	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	45	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	106	MPa	DIN EN ISO 178	(2) n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	3600	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Compression strength	1% / 2% / 5% 5mm/min, 10 N	19/33/69	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7,5J	15	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Ball indentation hardness		185	MPa	ISO 2039-1	(6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN EN ISO 11357	(1) Found in public sources.
Melting temperature		182	°C	DIN EN ISO 11357	(2) Found in public sources.
Service temperature	short term	150	°C		Individual testing regarding application conditions is mandatory.
Service temperature	long term	110	°C		
Thermal expansion (CLTE)	23-60°C, long.	12	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	13	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.3	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.43	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>14</sup>	Ω	DIN IEC 60093	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.05 / 0.1	%	DIN EN ISO 62	(1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		-	-	-	(2) - poor resistance
Resistance to weathering		-	-	-	(3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	(3)

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