

TECAMID 66 MO black - Stock Shapes (rods, plates, tubes)

Chemical Designation

PA 66 (Polyamide 66)

Colour

black opaque

Density

1.15 g/cm³

Fillers

molybdenum disulfide

Data generated directly after machining
(standard climate Germany).

Main features

- good slide and wear properties
- high stiffness
- resistant to many oils, greases and fuels
- good weldable and bondable
- high strength
- good wear properties
- high toughness

Target Industries

- mechanical engineering
- aircraft and aerospace technology
- electronics
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	84	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken
Modulus of elasticity (tensile test)	1mm/min	3200	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	83	MPa	DIN EN ISO 527-2	
Elongation at yield (tensile test)	50mm/min	10	%	DIN EN ISO 527-2	
Elongation at break (tensile test)	50mm/min	40	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	114	MPa	DIN EN ISO 178	(2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	3100	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	20/38/86	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7.5J	5	kJ/m ²	DIN EN ISO 179-1eA	
Shore hardness	D	81		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		52	°C	DIN EN ISO 11357	(1)
Melting temperature		253	°C	DIN EN ISO 11357	
Service temperature	short term	170	°C		(2)
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	10	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	(1) Found in public sources. (2) Found in public sources. Individual testing regarding application conditions is mandatory.
Thermal expansion (CLTE)	23-100°C, long.	10	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.5	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.36	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity	Silver electrode, 23°C, 12% r.h.	10 ¹⁴	Ω	-	(1) Specimen in 20mm thickness (2) Due to the black colourant and moisture uptake of the material the electrical insulation properties cannot be 100% guaranteed, despite single measurements suggesting otherwise. (3) Specimen in 1mm thickness
volume resistivity	Silver electrode, 23°C, 12% r.h.	10 ¹⁴	Ω*cm	-	
Dielectric strength	23°C, 50% r.h.	35	kV/mm	ISO 60243-1	(3)
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	600	V	DIN EN 60112	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.2 / 0.4	%	DIN EN ISO 62	(1) Ø ca. 50mm, h=13mm (2) (+) limited resistance (3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Resistance to hot water/ bases		(+)		-	
Resistance to weathering		(+)			
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	(3)

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