

## TECAPRO MT black - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PP (Polypropylene)

### Colour

black opaque

### Density

0.92 g/cm<sup>3</sup>

### Fillers

heat stabilized

### Main features

- heat stabilized
- biocompatible
- good chemical resistance
- hydrolysis and superheated steam resistant
- low moisture absorption
- good slide and wear properties

### Target Industries

- medical technology
- food technology
- pharmaceutical industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	37	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	2000	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	37	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	5	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	34	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	56	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	2000	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	16/26/49	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	1600	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7,5J	160	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7,5J	5	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Ball indentation hardness		100	MPa	ISO 2039-1	(6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-10	°C	DIN EN ISO 11357	(1) Found in public sources.
Melting temperature		161	°C	DIN EN ISO 11357	(2) Found in public sources.
Heat distortion temperature	HDT, Method A	87	°C	ISO-R 75 Method A	Individual testing regarding application conditions is mandatory.
Service temperature	short term	140	°C		(2)
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	13	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	14	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>12</sup>	Ω	-	(1) Due to the black colourant and moisture uptake of the material the electrical insulation properties cannot be 100% guaranteed, despite single measurements suggesting otherwise.
volume resistivity		10 <sup>14</sup>	Ω*cm	-	(1)
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.01 / 0.02	%	DIN EN ISO 62	(1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		(+)	-	-	(2) (+) limited resistance
Resistance to weathering		(+)	-	-	(3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Flammability (UL94)	corresponding to	HB	-	DIN IEC 60695-11-10;	(3)

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