

## TECAPET white - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PET (Polyethylene terephthalate)

### Colour

white opaque

### Density

1.36 g/cm<sup>3</sup>

### Main features

- very high strength
- good chemical resistance
- electrically insulating
- easy to polish
- good slide and wear properties
- good weldable and bondable
- good machinability
- high toughness

### Target Industries

- mechanical engineering
- automotive industry
- electronics
- energy industry
- food technology

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	79	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	3100	MPa	DIN EN ISO 527-2	1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	79	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield	50mm/min	5	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0,5 and 1% compression.
Elongation at break (tensile test)	50mm/min	10	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	121	MPa	DIN EN ISO 178	2) (6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	3200	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	19/35/83	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	81	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	4	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Ball indentation hardness		175	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		81	°C	DIN EN ISO 11357	1) (1) Found in public sources.
Melting temperature		244	°C	DIN EN ISO 11357	(2) Found in public sources. Individual testing regarding application conditions is mandatory.
Service temperature	short term	170	°C		2)
Service temperature	long term	110	°C		
Thermal expansion (CLTE)	23-60°C, long.	8	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	10	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.2	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.31	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>14</sup>	Ω	DIN IEC 60093	
volume resistivity		10 <sup>14</sup>	Ω*cm	DIN IEC 60093	
Resistance to tracking (CTI)		600	V	DIN EN 60112	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm (2) - poor resistance
Resistance to hot water/ bases		-	-		2) (3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Resistance to weathering		-	-		
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	3)

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