

## TECAPET white - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PET (Polyethylene terephthalate)

### Colour

white opaque

### Density

1.36 g/cm<sup>3</sup>

### Main features

- very high strength
- good chemical resistance
- electrically insulating
- easy to polish
- good slide and wear properties
- good weldable and bondable
- good machinability
- high toughness

### Target Industries

- mechanical engineering
- automotive industry
- electronics
- energy industry
- food technology

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	79	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	3100	MPa	DIN EN ISO 527-2	1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	79	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	5	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0,5 and 1% compression.
Elongation at break (tensile test)	50mm/min	10	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	121	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	3200	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	19/35/83	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7.5J	81	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7.5J	4	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Shore hardness	D	84		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		81	°C	DIN EN ISO 11357	1) (1) Found in public sources.
Melting temperature		244	°C	DIN EN ISO 11357	2) Found in public sources.
Service temperature	short term	170	°C		2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	110	°C		
Thermal expansion (CLTE)	23-60°C, long.	8	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	10	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.2	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.31	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>14</sup>	Ω	-	
volume resistivity		10 <sup>14</sup>	Ω*cm	-	
Resistance to tracking (CTI)		600	V	DIN EN 60112	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm (2) - poor resistance (3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Resistance to hot water/ bases		-		-	2)
Resistance to weathering		-		-	
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	3)

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