

TECAPEEK MT CLASSIX white - Stock Shapes (rods, plates, tubes)

Chemical Designation

PEEK (Polyetheretherketone)

Colour

cream white opaque

Density

1.4 g/cm³

Main features

- very good chemical resistance
- high dimensional stability
- biocompatible
- good slide and wear properties
- hydrolysis and superheated steam resistant
- resistance against high energy radiation
- high strength

Target Industries

- medical technology

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	117	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	4700	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	117	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	5	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	11	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	177	MPa	DIN EN ISO 178	n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	4400	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	25/45/105	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	3500	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7.5J	5	kJ/m ²	DIN EN ISO 179-1eA	
Shore hardness	D	89		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		150	°C	DIN EN ISO 11357	(1)
Melting temperature		341	°C	DIN EN ISO 11357	
Service temperature	short term	300	°C		(2)
Service temperature	long term	260	°C		
Thermal expansion (CLTE)	23-60°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	100-150°C, long.	7	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.0	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.30	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 ¹⁴	Ω	-	
volume resistivity		10 ¹⁴	Ω*cm	-	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.02 / 0.03	%	DIN EN ISO 62	(1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		+		-	(2) + good resistance
Resistance to weathering		-		-	(3) - poor resistance
Flammability (UL94)	corresponding to	V0		DIN IEC 60695-11-10;	(4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

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