

TECAST L yellow - Stock Shapes (rods, plates, tubes)

Chemical Designation

PA 6 C (Cast polyamide 6)

Colour

yellow opaque

Density

1.14 g/cm³

Fillers

oil

Data generated directly after machining
(standard climate Germany).

Main features

- good slide and wear properties
- good wear properties
- electrically insulating
- high toughness
- resistant to many oils, greases and fuels
- high strength

Target Industries

- mechanical engineering
- automotive industry
- heavy duty industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	70	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken
Modulus of elasticity (tensile test)	1mm/min	3100	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	68	MPa	DIN EN ISO 527-2	
Elongation at yield (tensile test)	50mm/min	4	%	DIN EN ISO 527-2	
Elongation at break (tensile test)	50mm/min	50	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	95	MPa	DIN EN ISO 178	(2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	2900	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	21/37/78	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7.5J	6	kJ/m ²	DIN EN ISO 179-1eA	
Shore hardness	D	80		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		42	°C	DIN EN ISO 11357	(1) Found in public sources. (2) Found in public sources. Individual testing regarding application conditions is mandatory.
Melting temperature		216	°C	DIN EN ISO 11357	
Service temperature	short term	170	°C		(2)
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	13	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	13	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.7	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.37	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 ¹⁴	Ω	DIN IEC 60093	
volume resistivity		10 ¹⁴	Ω*cm	DIN IEC 60093	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.2 / 0.4	%	DIN EN ISO 62	(1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		(+)		-	(2) (+) limited resistance
Resistance to weathering		-		-	(3) - poor resistance
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	(4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

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