

TECAFORM AH ID grey - Stock Shapes (rods, plates, tubes)

Chemical Designation

POM-C (Polyacetal (Copolymer))

Colour

grey opaque

Density

1.49 g/cm³

Fillers

detectable filler

Main features

- detectable via metal detector
- high stiffness
- good slide and wear properties
- good machinability
- high strength
- good chemical resistance
- difficult to bond
- high toughness

Target Industries

- food technology
- mechanical engineering

| Mechanical properties | parameter | value | unit | norm | comment |
|---------------------------------------|-------------------------------|--------------------|----------------------------------|----------------------|---|
| Tensile strength | 50mm/min | 68 | MPa | DIN EN ISO 527-2 | (1) For tensile test: specimen type 1b |
| Modulus of elasticity (tensile test) | 1mm/min | 3200 | MPa | DIN EN ISO 527-2 | (1) (2) For flexural test: support span 64mm, norm specimen. |
| Tensile strength at yield | 50mm/min | 68 | MPa | DIN EN ISO 527-2 | (3) Specimen 10x10x10mm |
| Elongation at yield (tensile test) | 50mm/min | 8 | % | DIN EN ISO 527-2 | (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. |
| Elongation at break (tensile test) | 50mm/min | 10 | % | DIN EN ISO 527-2 | (5) For Charpy test: support span 64mm, norm specimen. |
| Flexural strength | 2mm/min, 10 N | 100 | MPa | DIN EN ISO 178 | (2) (6) Specimen in 4mm thickness |
| Modulus of elasticity (flexural test) | 2mm/min, 10 N | 3100 | MPa | DIN EN ISO 178 | |
| Compression strength | 1% / 2% / 5% 5mm/min, 10 N | 17/31/69 | MPa | EN ISO 604 | (3) |
| Compression modulus | 5mm/min, 10 N | 2400 | MPa | EN ISO 604 | (4) |
| Impact strength (Charpy) | max. 7,5J | 59 | kJ/m ² | DIN EN ISO 179-1eU | (5) |
| Notched impact strength (Charpy) | max. 7,5J | 11 | kJ/m ² | DIN EN ISO 179-1eA | |
| Ball indentation hardness | | 174 | MPa | ISO 2039-1 | (6) |
| Thermal properties | parameter | value | unit | norm | comment |
| Glass transition temperature | | -60 | °C | DIN EN ISO 11357 | (1) |
| Melting temperature | | 169 | °C | DIN EN ISO 11357 | (2) |
| Service temperature | short term | 140 | °C | | (2) |
| Service temperature | long term | 100 | °C | | |
| Thermal expansion (CLTE) | 23-60°C, long. | 13 | 10 ⁻⁵ K ⁻¹ | DIN EN ISO 11359-1;2 | |
| Thermal expansion (CLTE) | 23-100°C, long. | 14 | 10 ⁻⁵ K ⁻¹ | DIN EN ISO 11359-1;2 | |
| Specific heat | | 1.3 | J/(g*K) | ISO 22007-4:2008 | |
| Thermal conductivity | | 0.39 | W/(K*m) | ISO 22007-4:2008 | |
| Electrical properties | parameter | value | unit | norm | comment |
| surface resistivity | | > 10 ¹³ | Ω | DIN IEC 60093 | |
| Other properties | parameter | value | unit | norm | comment |
| Water absorption | 24h / 96h (23°C) | 0.05 / 0.1 | % | DIN EN ISO 62 | (1) (1) Ø ca. 50mm, h=13mm |
| Resistance to hot water/ bases | | (+) | - | - | (2) (2) (+) limited resistance |
| Resistance to weathering | | - | - | - | (3) (3) - poor resistance |
| Flammability (UL94) | corresponding to | HB | - | DIN IEC 60695-11-10; | (4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory. |

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